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Orientation

## SSG 7843E

Date	Edition	Designation	Page
2009-06-02	1	TKP	1 (6)

## PED - Pipe Class ESS25A ISO dimension series, PN 25, Material 1.4307, z=0,7

EU Directive 97/23/EC, which in English is known as the Pressure Equipment Directive – PED, was adopted by the European Parliament in May 1997. From 29 May 2002, EU Directive PED 97/23/EC became compulsory throughout the European Union. The European harmonised EN 13480 standard is a standard which complies with the requirements of EU Directive PED 97/23/EC of May 1997. The Swedish Work Environment Authority implemented this EU Directive in Sweden on 31 May 2002 in accordance with regulation AFS 1999:4 entitled "Pressure equipment".

This Pipe Classes standard has been verified and approved against the requirements of SS-EN 13480-3:2002 by the certified body (AO) 0409 Inspecta Sweden AB, certificate no. 09-744845-00.

This standard describes pipe components with ISO dimensions, pressure class PN 25. The standard complies with the values for the maximum permitted pressure ( $P_c$ ) and temperature ( $T_c$ ) for pressure class PN 25 according to the harmonised European flange standard SS-EN 1092-1:2001, table 17, material group 14E0.

For a list of SSG PED pipe classes, see SSG 7829E.

## NB!

Component calculations in the pipe class are based on material 1.4307 as per SS-EN standard which is included in material group 8.1 according to CR ISO 15608 (see also SS-EN 13480-2). This standard, SSG 7843E, can also be applied to other materials in material group 8.1 as per CR ISO 15608 with equal or higher strength values.

If a material of inferior strength value is chosen, the components may NOT be used according to the standard.

## Contents

1	List of standards		 . 2
2 (	Components list		 . 3
3 .	T table (including requirements for welding, see note on page	5).	 . 5