

## Balustrade of steel tubing and stainless steel tubing – construction

Information within brackets ([...]) in this document refers to local regulations.

### Scope

This standard provides instructions on the design of fixed and removable balustrades made from steel tubing and stainless steel tubing for fixing to floor structures and stairs in industrial buildings. The document is to be used as a basis for engineering and procurement, with a purpose to providing the involved parties with information concerning conditions at an early stage, as well as design instructions.

Stairs adjacent to process equipment are also covered by the Machine Directive.

### Changes since the previous edition

This edition differs from the previous one in that:

- Chapter 3 has been updated with new information about linear load and balustrade load.
- Chapter 4 has been updated with new information about distance and foot/kick plate.
- Figures have been updated.
- A check has been done to ensure that instructions and references are still relevant.

### Contents

<b>1</b>	<b>Related documents</b> .....	2
<b>2</b>	<b>Specification</b> .....	2
2.1	Example 1 .....	2
2.2	Example 2 .....	2
<b>3</b>	<b>Dimensioning</b> .....	2
<b>4</b>	<b>Guidelines for construction</b> .....	3
4.1	Foot or kick plate .....	3
<b>5</b>	<b>Construction</b> .....	3
5.1	Types of balustrades .....	3
5.2	Termination at parapet .....	6
5.3	Connection to level .....	8
5.4	Rail .....	8
5.5	Fixing types .....	9
5.6	Sleeves for fixing types .....	15
5.7	Rod for welding to post .....	16
<b>6</b>	<b>Material and dimensions</b> .....	16
<b>7</b>	<b>Surface treatment and colour</b> .....	16
<b>8</b>	<b>References</b> .....	17