

Bases for tanks – instructions for construction

Scope

This guide is for use during design and anchoring of cisterns and describes the execution and various attachment types.

The guide is aimed at purchasers of new construction and refurbishment of cisterns, tank suppliers, structural engineers and environmental officers.

Changes since the previous edition

This edition differs from the previous one in that:

- The references have been updated.
- The text has been language reviewed.
- The appearance of the guide has been updated.

Contents

1	Related documents	1
2	Execution	2
3	Foundation work	2
4	Lifting forces in retaining dike	2
5	Attachment types	3
	5.1 Welding to cast backing bars	3
	5.1.1 Application	3
	5.1.2 Criteria/requirements for installation and anchoring	3
	5.2 Welding to cast welding plates	4
	5.2.1 Application	4
	5.2.2 Criteria/requirements for installation and anchoring	4
	5.3 Ground bolts in recesses	4
	5.3.1 Application	5
	5.3.2 Criteria/requirements for installation and anchoring	5
	5.4 Cast ground bolts	5
	5.5 No attachment	6
6	Edge design	7
7	Base design	8
8	References	8

Appendix I: Basis for cistern ordering

1 Related documents

- **SSG 7680E** – “Storage Tanks – Constructional Details. Overview.”
- SS-EN 14015:2005 – “Specification for the design and manufacture of site built, vertical, cylindrical, flat-bottomed, above ground, welded, steel tanks for the storage of liquids at ambient temperature and above”.