



Sweden

**SKOGSINDUSTRIERNAS
TEKNIK AB**

Pulp and Paper Industries' Engineering Co

SSG 1808 E

 Date
1988-10-01

 Edition
3

 Designation
TKRR

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1(2)

Pipe fittings of chemical-resistant, glassfibre-reinforced, unsaturated ester plastic for process pipes. GAP pipe fittings. Tapers
Introduction

This edition differs from Edition 2 mainly through having been adapted to the Swedish Plastic Piping Code and the corresponding Finnish Standards in this sector.

1 Designation

Taper SSG 1808 - Type - Inner diameter (D_i)/Inner diameter (d_i) - Pressure class - Type of plastic - (Reinforced)¹⁾

1.1 Example

Taper SSG 1808 - C - 80/50 - PN1 - Vinyl ester

¹⁾ If reinforced inner and barrier layers are required this must be specified in the designation.

2 Requirements
2.1 General
2.1.1 Material

According to the Swedish Plastic Piping Code where applicable.

2.1.2 Manufacture

According to the Swedish Plastic Piping Code where applicable.

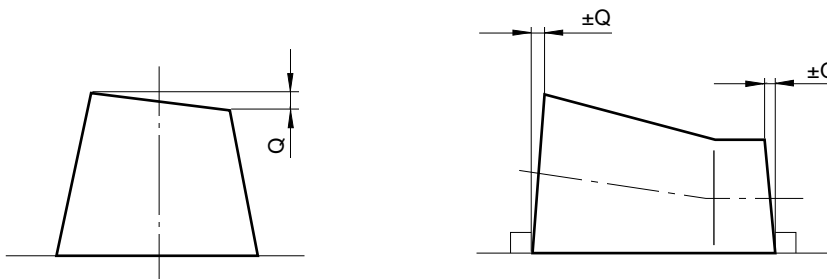
2.1.3 Marking

Tapers shall be marked with the following information:

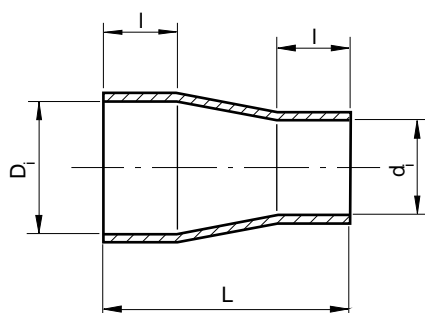
- Manufacturer's name or trade mark
- Type of plastic
- Pressure class (PN)
- Standard or type approval number
- Dimension (Inner diameter D_i /Inner diameter d_i)
- Manufacturing date (year and month)

2.1.5 Edge deviation

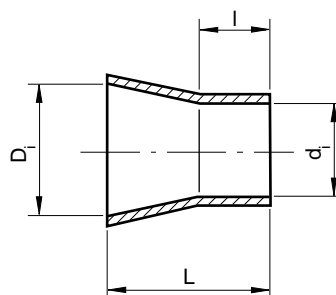
Maximum edge deviation Q as indicated below.



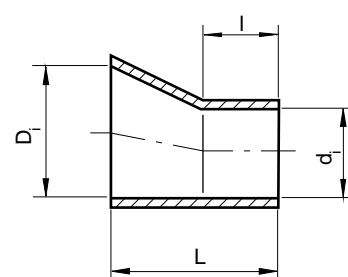
D_i (mm)	Q_{max} (mm)
≤ 250	3
$> 250 \leq 600$	6

2.2 Dimensions


Type CL



Type CK



Type E

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Number of app.