



## Belt conveyors – permanently installed

Information within brackets ([...]) in this document refers to local regulations.

### Scope

This standard provides instructions for invitations to tender and ordering of permanently installed belt conveyors.

The standard is used during functional procurement, with certain boundaries regarding components in order to minimize the purchaser's number of items. Furthermore, instructions are given regarding dimensioning, standard for performance and choice of materials.

### Changes since the previous edition

This edition differs from the previous edition in that:

- The section about general designation has been deleted.
- Chapters 2 – “The purchaser’s responsibility”, 3 – “The supplier’s responsibility” and 13 – “Surface treatment” have been added.
- Chapter 12 – “Peripheral equipment” has been expanded.
- The standard has been revised with a focus on functional procurement support and definition of components included.
- Appendix 1 – “Technical specification, belt conveyors” has been updated to apply both as tender documents and as machine card/checkout support/design data after tendering and ordering.