



**PED – pipe class MAS10A. Metric dimension series, PN 10,  
Material 1.4432/1.4404, z=0,7**

## Orientation

This edition differs from previous by metric dimensions has been introduced to DN 15-50.

Welding ring with collar according to SSG 7365E, SSG 7366E and SSG 7466E has been replaced with welding ring with collar according to SS-EN 1092-1:2007, type 35M.

Loose flange according to SS-EN 1092-1:2001, type 02, SSG 7371E, SSG 7481E has been replaced with SS-EN 1092-1:2007, type 02M.

EU Directive 97/23/EC, which in English is known as the Pressure Equipment Directive - PED was adopted by the European Parliament in May 1997. From 29 May 2002, EU Directive PED 97/23/EC became compulsory throughout the European Union. The European harmonised EN 13480 standard is a standard which complies with the requirements of EU Directive PED 97/23/EC of May 1997. The Swedish Work Environment Authority implemented this EU Directive in Sweden on 31 May 2002 in accordance with regulation AFS 1999:4 entitled "Pressure equipment".

This Pipe Classes standard has been verified and approved against the requirements of SS-EN 13480-3:2002 by the certified body (AO) 0409 Inspecta Sweden AB, certificate no. 09-744845-00.

This standard describes pipe components with metric dimensions, ID, pressure class PN 10. The standard complies with the values for the maximum permitted pressure ( $P_c$ ) and temperature ( $T_c$ ) for pressure class PN 10 according to the harmonised European flange standard SS-EN 1092-1:2001, table 17, material group 14E0.

For a list of SSG PED pipe classes, see SSG 7829E.

**NB!**

Component calculations in the pipe class are based on material 1.4432/1.4404 as per SS-EN standard which is included in material group 8.1 according to CR ISO 15608 (see also SS-EN 13480-2).

This standard, SSG 7836E, may also be applied to other materials in material group 8.1 according to CR ISO 15608 of equal or superior strength values. If a material of inferior strength value is chosen, the components may NOT be used in accordance with the standard.

## Contents

<b>1 List of standards</b>	<b>2</b>
<b>2 Components list</b>	<b>3</b>
<b>3 T table (including welding requirements, see note page 5)</b>	<b>5</b>